



**590-E Constitution Ave.
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MUFFLER INSTALLATION

INSTALL MUFFLER INTO END OF HEADER FIRST. (NOTE EXHAUST FLOW DIRECTION IS WITH THE INSIDE LOUVERS, NOT AGAINST.) THE END RING FITS SUNG AND FLUSH WITH THE END OF THE COLLECTOR. SOMETIMES THE END RING NEEDS TO BE FILED TO SLIDE ALL THE WAY IN. "CUSTOMIZING" THE FIT KEEPS IT FROM RATTLING.

STRAIGHT COLLECTOR

MEASURE IN ONE INCH FROM END AND DRILL 5/16" HOLE THROUGH SIDE OF COLLECTOR AND ONE SIDE OF MUFFLER. INSTALL BOLT AND TWO NUTS (JAM NUT). THIS WILL PREVENT LOOSENING OF BOLT FROM VIBRATION.

BELL END COLLECTOR

SLIDE MUFFLER IN UNTIL SNUG. MEASURE FROM THE END OF THE COLLECTOR TO THE END OF MUFFLER AND ADD ONE INCH DRILL A 5/16" HOLE, BOLT AND DOUBLE NUT.

NOTE: DRILL HOLES IN SIDE OF COLLECTOR INSTEAD OF BOTTOM SO WATER DOESN'T DRIP ON TRANSOM.

ZOOMIES

"CUSTOMIZE" THE END CAP BY FILING. END CAP SHOULD BE FLUSH WITH ZOOMIE TUBE. INSTALL TWO 8-32 ALLEN HEAD BOLTS 180° APART 3/4" DOWN FROM END. NUMBERING OF END CAPS TO MATCH CYLINDERS WILL AID IN REINSTALLATION IF YOU REMOVE THEM.

